# PANEL DIGITAL READOUTS SERIES VD3 LQRQ Versions VD30 VD30TF VD31 VD31TF

Digital readouts series **VD3 LQRQ** can be coupled tolinear or rotary potentiometer transducers with resistive value ranging between 1 and 100 Kohm.

The value of the measured magnitude can be adjusted from zero up to the instrument full range scale value.

The number of decimal digits can be selected by means of internal bridges. All instruments are provided with extractable terminal board.

# Specifications:

Power supply	24 Vac or 115/230 Vac ±10% 50/60Hz
Absorption	3 VA
Display	7-segment LED display h. 12.7 mm
Display range	<b>VD30</b> -999 ÷ 999
	<b>VD31</b> -1999 ÷ 1999
Decimal digits	0, 1, 2, 3
Polarity	automatic with ± sign indication
Resolution	VD30 0.1% FSR value
	VD31 0.05% FSR value
Accuracy	± 0.05% of the calibration value
Operating temperature	0 ÷ 45° C
Voltage provided by the instrument for the transducer supply	2.5 Vdc steady
Panel cut off dimensions	92 x 45 mm
Front case dimension	48 x 96 mm

### Installation and maintenance

Connect the instrument as described in the enclosed diagram C2421; check that the power supply corresponds to the label indication.

In order to change the position of the decimal point extract the circuit from the rear case after removing the restrained frame; then select the jumper as required.

### Configuration

In order to configurate the instrument it is necessary to plug it off, take out the extractable terminal board, remove the frame placed back of the instrument (levering on the proper housings) and remove the circuit completely from its holder.

By positioning the jumpers as described in the connection diagram tables it is possible to adjust the decimal point position, the input gain value, and the full range scale excursion.

After positioning the jumpings it is highly recommended to close the instrument before energising it.

# Full range scale adjusting

The instrument is normally supplied with adjustment value = 20 digits.

Use the adjusting trimmers P1 and P2 to set the display values as needed. In case you cannot achieve the needed values, it is necessary to set the FRS at the next superior value.



#### Gain

The instrument is normally supplied with gain value x1; setting gain x2 or x4 allows to reach the FRS with half or one fourth of the max potentiometer excursion.

Connecting the transducer with one end to zero With this configuration the instrument displays zero when the cursor is next to one of the transducer ends. The ends are linked to terminals 4 and 7 while the cursor is connected to terminal 8.

Connecting the transducer with mid-stroke zero With this configuration the instrument displays zero when the cursor is at the transducer mid-stroke. The transducer ends are linked to terminals 4 and 6 while the cursor is connected to terminal 8.

#### Calibration

We advise to adjust the readout in the following way:

- Set the machine axis to zero and adjust the display indication to zero by means of the trimmer P1 placed on the front case
- Set the machine axis to its maximum excursion and adjust the display at the requested value by means of the display range trimmer P2 placed on the rear case.

Repeat the operation to achieve the best measuring accuracy.

The display value increasing direction can be inverted by inverting the transducer ends.

## **REMARK:**

The readout type **TF** has both trimmers placed on the front case, which must be removed to calibrate the instrument. To remove the front case slightly lever between the front case and the frame with a small flat screw-driver.

# MAINTENANCE

Check the terminals clamping regularly.



